



TEST REPORT IEC 62133-2

Secondary cells and batteries containing alkaline or other non-acid electrolytes – Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications –

Part 2: Lithium systems

Report Number.....: 220601205SHA-001

Date of issue.....: 2022-07-19

Total number of pages: 27 pages

Name of Testing Laboratory Intertek Testing Services Shanghai

preparing the Report:

0

Applicant's name: CBQ Auto and Leisure (Aust) Pty Ltd

Address.....: 9, 83 Burnside Road, Stapylton, QLD, 4207, Australia

Test specification:

Standard: IEC 62133-2:2017

Test procedure: CB Scheme

Non-standard test method: N/A

Test Report Form No.: IEC62133_2A

Test Report Form(s) Originator: DEKRA

Master TRF: Dated 2017-08-10

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Test	est item description: Secondary Li-ion Battery				
Trad	e Mark:	HA	ARD KORR		
Man	ufacturer:		outo and Leisure (Aust) Pty Ltd Burnside Road, Stapylton, QLD, 4207 RALIA		
Mod	el/Type reference:	HKPB/	ATL100C		
Ratir	ngs::	12.8V,	100Ah		
Resp	oonsible Testing Laboratory (as a	pplicat	ole), testing procedure and testing	location(s):	
\boxtimes	Testing Laboratory:		Intertek Testing Services Shanghai		
Test	ing location/ address	:	Building No.86, 1198 Qinzhou Road Shanghai, China	(North), 20033	
Test	ed by (name, function, signature)	:	Tommy Xia (Engineer)	Jump site	
Tested by (name, function, signature): Approved by (name, function, signature): Susanna Xu (Mandated Reviewer) Testing procedure: CTF Stage 1: Testing location/ address: Tested by (name, function, signature):					
П	Testing procedure: CTF Stage 1:	:			
Test					
Test	ed by (name, function, signature)	:			
Аррі	roved by (name, function, signatu	ıre):			
	Testing procedure: CTF Stage 2:				
Test	ing location/ address	:			
Test	ed by (name + signature)	:			
Witn	essed by (name, function, signat	ure) .:			
Appı	roved by (name, function, signatu	ıre):			
П	Testing procedure: CTF Stage 3:				
	Testing procedure: CTF Stage 4:				
Test	ing location/ address	:			
Test	ed by (name, function, signature)	:			
	essed by (name, function, signat				
	roved by (name, function, signatu	-			
	ervised by (name, function, signa				
		-	<u> </u>		



List of Attachments	(including a total	I number of pages	in each attachment):

No.	Content	Page
1	Photos of product	23-26
2	CENELEC Group Modification and National Difference	27

Summary of testing:

The results indicate that the specimen complies with standard "IEC62133-2:2017".

		Testing location: Intertek Testing Services Shanghai
Name of test Case stress at high ambient temperature (battery)	Test clause 7.2.2	Building No.86, 1198 Qinzhou Road (North),
External short-circuit (battery)	7.3.2	
Free fall	7.3.3	
Over-charging of battery	7.3.6	
Mechanical tests(batteries)	7.3.8	

Summary of compliance with National Differences (List of countries addressed):

Group differences for CENELEC countries are considered.

HARD KORR



Copy of marking plate:

The artwork below may be only a draft. The use of certification marks on a product must be authorized by the respective NCBs that own these marks.

Secondary Li-ion Battery

Model type: HKPBATL100C

Date of manufacture: 2022-06-16

Rated capacity: 100 Ah Nominal voltage: 12.8 V

Cell designation: 4IFR/332/175/218/25

Caution:

Prohibition short circuit.

Don't discard the battery in fire or heater.

Don't reverse the positive and negative terminals.

Don't pierce the battery with a nail or other sharp object.

Disposal acc. to local regulations!





	<u> </u>	
Test item particulars:		
Classification of installation and use:	Battery packs for special final products	
Supply Connection:		
Recommend charging method declared by the manufacturer	CC/CV: 50A/14.6V	
Discharge current (0,2 lt A):		
Specified final voltage:	8.8V	
Upper limit charging voltage per cell:	3.65V	
Maximum charging current:	100A	
Charging temperature upper limit:	55°C	
Charging temperature lower limit:	0°C	
Polymer cell electrolyte type:	☐ gel polymer ☐ solid polymer ☒ N/A	
Possible test case verdicts:		
- test case does not apply to the test object::	N/A	
- test object does meet the requirement:	P (Pass)	
- test object does not meet the requirement:	F (Fail)	
Testing:		
Date of receipt of test item:	2022-06-02	
Date (s) of performance of tests:	2022-06-16 to 2022-07-15	
General remarks:		
"(See Enclosure #)" refers to additional information ap "(See appended table)" refers to a table appended to the Determination of the test conclusion is based on IEC uncertainty.	ne report.	
Throughout this report a ☐ comma / ☒ point is u	sed as the decimal separator.	
Manufacturer's Declaration per sub-clause 4.2.5 of	IECEE 02:	
The application for obtaining a CB Test Certificate includes more than one factory location and a declaration from the Manufacturer stating that the sample(s) submitted for evaluation is (are) representative of the products from each factory has been provided	☐ Yes ☑ Not applicable	
When differences exist; they shall be identified in t	he General product information section.	
Name and address of factory (ies):	Same as manufacturer	
General product information and other remarks:		
The product covered by this report is Secondary Li-ion Battery, model no is HKPBATL100C. The battery pack consists of 4S52P, cell model no. ITR26/70-40E.		
This product has MOS and fuse as short-circuit protection	ction. Other electrical protection depends on MOS.	





Report No. 220601205SHA-001 IEC 62133-2 Clause Requirement + Test Result - Remark Verdict PARAMETER MEASUREMENT TOLERANCES Ρ Ρ Parameter measurement tolerances

	r arameter measurement tolerances		Г
5	GENERAL SAFETY CONSIDERATIONS		P
5 5.1	General General		<u>Р</u> Р
5.1	Cells and batteries so designed and constructed that they are safe under conditions of both intended use and reasonably foreseeable misuse		P
5.2	Insulation and wiring		Р
	The insulation resistance between the positive terminal and externally exposed metal surfaces of the battery (excluding electrical contact surfaces) is not less than 5 $\mbox{M}\Omega$	No non-electrical contact metal surfaces.	N/A
	Insulation resistance (M Ω):		_
	Internal wiring and insulation are sufficient to withstand maximum anticipated current, voltage and temperature requirements		Р
	Orientation of wiring maintains adequate clearance and creepage distances between conductors		Р
	Mechanical integrity of internal connections accommodates reasonably foreseeable misuse		Р
5.3	Venting		Р
	Battery cases and cells incorporate a pressure relief mechanism or are constructed so that they relieve excessive internal pressure at a value and rate that will preclude rupture, explosion and self-ignition		Р
	Encapsulation used to support cells within an outer casing does not cause the battery to overheat during normal operation nor inhibit pressure relief		N/A
5.4	Temperature, voltage and current management		Р
	Batteries are designed such that abnormal temperature rise conditions are prevented		Р
	Batteries are designed to be within temperature, voltage and current limits specified by the cell manufacturer		Р
	Batteries are provided with specifications and charging instructions for equipment manufacturers so that specified chargers are designed to maintain charging within the temperature, voltage and current limits specified		Р
5.5	Terminal contacts		Р
	The size and shape of the terminal contacts ensure that they can carry the maximum anticipated current		Р



Total Quality. As		Report No. 22000 12030	J. 17 (OO 1	
IEC 62133-2				
Clause	Requirement + Test	Result - Remark	Verdict	
	External terminal contact surfaces are formed from conductive materials with good mechanical strength and corrosion resistance		Р	
	Terminal contacts are arranged to minimize the risk of short-circuit		Р	
5.6	Assembly of cells into batteries		Р	
5.6.1	General		Р	
	Each battery have an independent control and protection for current, voltage, temperature and any other parameter required for safety and to maintain the cells within their operating region		P	
	This protection may be provided external to the battery such as within the charger or the end devices		Р	
	If protection is external to the battery, the manufacturer of the battery provide this safety relevant information to the external device manufacturer for implementation		N/A	
	If there is more than one battery housed in a single battery case, each battery have protective circuitry that can maintain the cells within their operating regions		N/A	
	Manufacturers of cells specify current, voltage and temperature limits so that the battery manufacturer/designer may ensure proper design and assembly		Р	
	Batteries that are designed for the selective discharge of a portion of their series connected cells incorporate circuitry to prevent operation of cells outside the limits specified by the cell manufacturer		N/A	
	Protective circuit components added as appropriate and consideration given to the end-device application		N/A	
	The manufacturer of the battery provide a safety analysis of the battery safety circuitry with a test report including a fault analysis of the protection circuit under both charging and discharging conditions confirming the compliance		Р	
5.6.2	Design recommendation		Р	
	For the battery consisting of a single cell or a single cellblock, it is recommended that the charging voltage of the cell does not exceed the upper limit of the charging voltage specified in Table 2		N/A	



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Clause	Requirement + Test	Result - Remark	Verdict
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that the voltages of any one of the single cells or single cellblocks does not exceed the upper limit of the charging voltage, specified in Table 2, by monitoring the voltage of every single cell or the single cellblocks		P
	For the battery consisting of series-connected plural single cells or series-connected plural cellblocks, it is recommended that charging is stopped when the upper limit of the charging voltage is exceeded for any one of the single cells or single cellblocks by measuring the voltage of every single cell or the single cellblocks		N/A
	For batteries consisting of series-connected cells or cell blocks, nominal charge voltage not be counted as an overcharge protection		Р
	For batteries consisting of series-connected cells or cell blocks, cells have closely matched capacities, be of the same design, be of the same chemistry and be from the same manufacturer		P
	It is recommended that the cells and cell blocks not discharged beyond the cell manufacturer's specified final voltage		Р
	For batteries consisting of series-connected cells or cell blocks, cell balancing circuitry incorporated into the battery management system		Р
5.6.3	Mechanical protection for cells and components of batteries		Р
	Mechanical protection for cells, cell connections and control circuits within the battery provided to prevent damage as a result of intended use and reasonably foreseeable misuse		Р
	The mechanical protection can be provided by the battery case or it can be provided by the end product enclosure for those batteries intended for building into an end product		N/A
	The battery case and compartments housing cells designed to accommodate cell dimensional tolerances during charging and discharging as recommended by the cell manufacturer		N/A
	For batteries intended for building into a portable end product, testing with the battery installed within the end product considered when conducting mechanical tests		N/A
5.7	Quality plan		Р





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	IEC 62133-2		
Clause	Requirement + Test	Result - Remark	Verdict
	The manufacturer prepares and implements a quality plan that defines procedures for the inspection of materials, components, cells and batteries and which covers the whole process of producing each type of cell or battery	ISO 9001: certificate of manufacturer provided.	Р
5.8	Battery safety components		N/A
	According annex F	A single fault was considered.	N/A
6	TYPE TEST AND SAMPLE SIZE		Р
	Tests are made with the number of cells or batteries specified in Table 1 using cells or batteries that are not more than six months old		Р
	Coin cells with resistance $\leq 3~\Omega$ (measured according annex D) are tested according table 1		N/A
	Unless otherwise specified, tests are carried out in an ambient temperature of 20 $^{\circ}$ C \pm 5 $^{\circ}$ C		Р
	The safety analysis of 5.6.1 identify those components of the protection circuit that are critical for short-circuit, overcharge and overdischarge protection		P
	When conducting the short-circuit test, consideration given to the simulation of any single fault condition that is likely to occur in the protecting circuit that would affect the short-circuit test		P
7	SPECIFIC REQUIREMENTS AND TESTS		Р
7.1	Charging procedure for test purposes		Р
7.1.1	First procedure		Р
	This charging procedure applies to subclauses other than those specified in 7.1.2		Р
	Unless otherwise stated in this document, the charging procedure for test purposes is carried out in an ambient temperature of 20 °C ± 5 °C, using the method declared by the manufacturer		P
	Prior to charging, the battery have been discharged at 20 $^{\circ}$ C ± 5 $^{\circ}$ C at a constant current of 0,2 It A down to a specified final voltage		Р
7.1.2	Second procedure	Battery Pack.	N/A
	This charging procedure applies only to 7.3.1, 7.3.4, 7.3.5, and 7.3.9		N/A
	After stabilization for 1 h and 4 h, respectively, at ambient temperature of highest test temperature and lowest test temperature, as specified in Table 2, cells are charged by using the upper limit charging voltage and maximum charging current, until the charging current is reduced to 0,05 lt A, using a constant voltage charging method		N/A



	IEC 62133-2		
Clause	Requirement + Test	Result - Remark	Verdict
7.2	Intended use		Р
7.2.1	Continuous charging at constant voltage (cells)	Battery Pack.	N/A
	Fully charged cells are subjected for 7 days to a charge using the charging method for current and standard voltage specified by the cell manufacturer		N/A
	Results: No fire. No explosion. No leakage:		N/A
7.2.2	Case stress at high ambient temperature (battery)		Р
	Oven temperature (°C)		_
	Results: No physical distortion of the battery case resulting in exposure of internal protective components and cells		Р
7.3	Reasonably foreseeable misuse		Р
7.3.1	External short-circuit (cell)	Battery Pack.	N/A
	The cells were tested until one of the following occurred:		N/A
	- 24 hours elapsed; or		N/A
	- The case temperature declined by 20 % of the maximum temperature rise		N/A
	Results: No fire. No explosion:		N/A
7.3.2	External short-circuit (battery)		Р
	The batteries were tested until one of the following occurred:		Р
	- 24 hours elapsed; or		Р
	- The case temperature declined by 20 % of the maximum temperature rise		N/A
	In case of rapid decline in short circuit current, the battery pack remained on test for an additional one hour after the current reached a low end steady state condition		N/A
	A single fault in the discharge protection circuit conducted on one to four (depending upon the protection circuit) of the five samples before conducting the short-circuit test		Р
	A single fault applies to protective component parts such as MOSFET, fuse, thermostat or positive temperature coefficient (PTC) thermistor		Р
	Results: No fire. No explosion:	(See appended table 7.3.2)	Р
7.3.3	Free fall	Battery pack tested only.	Р
	Results: No fire. No explosion		Р
7.3.4	Thermal abuse (cells)	Battery pack	N/A
	Oven temperature (°C):		_
	Results: No fire. No explosion		N/A



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Clause	Requirement + Test	Result - Remark	Verdict
7.3.5	Crush (cells)	Battery pack	N/A
	The crushing force was released upon:		N/A
	- The maximum force of 13 kN \pm 0,78 kN has been applied; or		N/A
	- An abrupt voltage drop of one-third of the original voltage has been obtained		N/A
	Results: No fire. No explosion:		N/A
7.3.6	Over-charging of battery		Р
	The supply voltage which is:		Р
	- 1,4 times the upper limit charging voltage presented in Table A.1 (but not to exceed 6,0 V) for single cell/cell block batteries or		N/A
	- 1,2 times the upper limit charging voltage resented in Table A.1 per cell for series connected multi-cell batteries, and		Р
	- Sufficient to maintain a current of 2,0 lt A throughout the duration of the test or until the supply voltage is reached		Р
	Test was continued until the temperature of the outer casing:		Р
	- Reached steady state conditions (less than 10 °C change in 30-minute period); or		N/A
	- Returned to ambient		Р
	Results: No fire. No explosion:	(See appended table 7.3.6)	Р
7.3.7	Forced discharge (cells)	Battery pack	N/A
	If the discharge voltage reaches the negative value of upper limit charging voltage within the testing duration, the voltage is maintained at the negative value of the upper limit charging voltage by reducing the current for the remainder of the testing duration		N/A
	If the discharge voltage does not reach the negative value of upper limit charging voltage within the testing duration, the test is terminated at the end of the testing duration		N/A
	Results: No fire. No explosion:		N/A
7.3.8	Mechanical tests (batteries)		Р
7.3.8.1	Vibration		Р
	Results: No fire, no explosion, no rupture, no leakage or venting:	(See appended table 7.3.8.1)	Р
7.3.8.2	Mechanical shock		Р
	Results: No leakage, no venting, no rupture, no explosion and no fire:	(See appended table 7.3.8.2)	Р



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	IEC 62133-2		
Clause	Requirement + Test	Result - Remark	Verdict
7.3.9	Design evaluation – Forced internal short-circuit (cells)	Battery pack	N/A
	The cells complied with national requirement for:		_
	The pressing was stopped upon:		N/A
	- A voltage drop of 50 mV has been detected; or		N/A
	- The pressing force of 800 N (cylindrical cells) or 400 N (prismatic cells) has been reached		N/A
	Results: No fire:		N/A

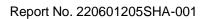
8	INFORMATION FOR SAFETY		Р
8.1	General		Р
	Manufacturers of secondary cells ensure that information is provided about current, voltage and temperature limits of their products	Battery pack	N/A
	Manufacturers of batteries ensure that equipment manufacturers and, in the case of direct sales, endusers are provided with information to minimize and mitigate hazards	Information is mentioned in the battery pack specification	Р
	Systems analyses performed by device manufacturers to ensure that a particular battery design prevents hazards from occurring during use of a product	Information is mentioned in the battery pack specification	Р
	As appropriate, any information relating to hazard avoidance resulting from a system analysis provided to the end user	Information is mentioned in the battery pack specification	Р
	Do not allow children to replace batteries without adult supervision	Information is mentioned in the battery pack specification	Р
8.2	Small cell and battery safety information	Not small battery.	N/A
	The following warning language is to be provided with the information packaged with the small cells and batteries or equipment using them:		N/A
	Keep small cells and batteries which are considered swallowable out of the reach of children		N/A
	- Swallowing may lead to burns, perforation of soft tissue, and death. Severe burns can occur within 2 h of ingestion		N/A
	In case of ingestion of a cell or battery, seek medical assistance promptly		N/A

9	MARKING		Р
9.1	Cell marking	Battery pack.	N/A
	Cells marked as specified in IEC 61960, except coin cells		N/A





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Clause	Requirement + Test	Result - Remark	Verdict
	Coin cells whose external surface area is too small to accommodate the markings on the cells show the designation and polarity		N/A
	By agreement between the cell manufacturer and the battery and/or end product manufacturer, component cells used in the manufacture of a battery need not be marked		N/A
9.2	Battery marking		Р
	Batteries marked as specified in IEC 61960, except for coin batteries		Р
	Coin batteries whose external surface area is too small to accommodate the markings on the batteries show the designation and polarity. Batteries also marked with an appropriate caution statement		N/A
	Terminals have clear polarity marking on the external surface of the battery		N/A
	Batteries with keyed external connectors designed for connection to specific end products need not be marked with polarity markings if the design of the external connector prevents reverse polarity connections		Р
9.3	Caution for ingestion of small cells and batteries	Not small battery.	N/A
	Coin cells and batteries identified as small batteries according to 8.2 include a caution statement regarding the hazards of ingestion in accordance with 8.2		N/A
	When small cells and batteries are intended for direct sale in consumer-replaceable applications, caution for ingestion given on the immediate package		N/A
9.4	Other information		Р
	Storage and disposal instructions	Information is mentioned in the battery pack specification	Р
	Recommended charging instructions	Information is mentioned in the battery pack specification	Р
10	PACKAGING AND TRANSPORT		Р
	Packaging for coin cells not small enough to fit within the limits of the ingestion gauge of Figure 3		N/A
	The materials and packaging design are chosen so as to prevent the development of unintentional electrical conduction, corrosion of the terminals and ingress of environmental contaminants		Р
ANNEX A	CHARGING AND DISCHARGING RANGE OF SECO	ONDARY LITHIUM ION CELLS	N/A



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	IEC 62133-2		
Clause	Requirement + Test	Result - Remark	Verdict
A.1	General	Battery Pack	N/A
A.2	Safety of lithium ion secondary battery		N/A
A.3	Consideration on charging voltage		N/A
A.3.1	General		N/A
A.3.2	Upper limit charging voltage		N/A
A.3.2.1	General		N/A
A.3.2.2	Explanation of safety viewpoint		N/A
A.3.2.3	Safety requirements, when different upper limit charging voltage is applied		N/A
A.4	Consideration of temperature and charging current		N/A
A.4.1	General		N/A
A.4.2	Recommended temperature range		N/A
A.4.2.1	General		N/A
A.4.2.2	Safety consideration when a different recommended temperature range is applied		N/A
A.4.3	High temperature range		N/A
A.4.3.1	General		N/A
A.4.3.2	Explanation of safety viewpoint		N/A
A.4.3.3	Safety considerations when specifying charging conditions in the high temperature range		N/A
A.4.3.4	Safety considerations when specifying a new upper limit in the high temperature range		N/A
A.4.4	Low temperature range		N/A
A.4.4.1	General		N/A
A.4.4.2	Explanation of safety viewpoint		N/A
A.4.4.3	Safety considerations, when specifying charging conditions in the low temperature range		N/A
A.4.4.4	Safety considerations when specifying a new lower limit in the low temperature range		N/A
A.4.5	Scope of the application of charging current		N/A
A.4.6	Consideration of discharge		N/A
A.4.6.1	General		N/A
A.4.6.2	Final discharge voltage and explanation of safety viewpoint		N/A
A.4.6.3	Discharge current and temperature range		N/A
A.4.6.4	Scope of application of the discharging current		N/A
A.5	Sample preparation		N/A
A.5.1	General		N/A



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Clause	Requirement + Test	Result - Remark	Verdict
A.5.2	Insertion procedure for nickel particle to generate internal short		N/A
A.5.3	Disassembly of charged cell		N/A
A.5.4	Shape of nickel particle		N/A
A.5.5	Insertion of nickel particle in cylindrical cell		N/A
A.5.5.1	Insertion of nickel particle in winding core		N/A
A.5.5.2	Marking the position of the nickel particle on both ends of the winding core of the separator		N/A
A.5.6	Insertion of nickel particle in prismatic cell		N/A
A.6	Experimental procedure of the forced internal short-circuit test		N/A
A.6.1	Material and tools for preparation of nickel particle		N/A
A.6.2	Example of a nickel particle preparation procedure		N/A
A.6.3	Positioning (or placement) of a nickel particle		N/A
A.6.4	Damaged separator precaution		N/A
A.6.5	Caution for rewinding separator and electrode		N/A
A.6.6	Insulation film for preventing short-circuit		N/A
A.6.7	Caution when disassembling a cell		N/A
A.6.8	Protective equipment for safety		N/A
A.6.9	Caution in the case of fire during disassembling		N/A
A.6.10	Caution for the disassembling process and pressing the electrode core		N/A
A.6.11	Recommended specifications for the pressing device		N/A
ANNEX B	RECOMMENDATIONS TO EQUIPMENT MANUFAC	CTURERS AND BATTERY	N/A
ANNEX C	RECOMMENDATIONS TO THE END-USERS		Р
ANNEX D	MEASUREMENT OF THE INTERNAL AC RESISTA	NCE FOR COIN CELLS	N/A
D.1	General	Battery pack	N/A
D.2	Method		N/A
	A sample size of three coin cells is required for this measurement		N/A
	Coin cells with an internal resistance of less than or equal to 3 Ω are subjected to the testing according to Clause 6 and Table 1		N/A
	Coin cells with an internal resistance greater than 3 Ω require no further testing		N/A



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Clause	Requirement + Test	Result - Remark	Verdict
ANNEX E	PACKAGING AND TRANSPORT		Р
ANNEX F	COMPONENT STANDARDS REFEREN	CES	N/A



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IEC 62133-2				
Clause	Requirement + Test		Result - Remark	Verdict

TAE	BLE: Critical compo	nents information	n		Р
Object / part No.	Manufacturer / trademark	Type / model	Technical data	Standard	Mark(s) of conformity ¹⁾
Cell	EVPS Anhui Power Battery Co., Ltd.	ITR26/70-40E	3.2V-4000mAh	IEC 62133-2: 2017	TUV Cert. No: JPTUV- 101587
BMS	Shenzhen Jiabaida Electronic Technology Co., Ltd.	JBD-TP04S006- L4S-100A-100A- B-T-S V1.3	JBD-TP04S006- L4S-100A-100A-B- T-S V1.3	IEC 62133-2: 2017	Tested with appliance
PCB	Shenzhen Chengzhiyi Circuit Co., Ltd.	TP04S006	V-0, 130°C Min. thickness: 1.6mm	IEC 62133-2: 2017	UL E354470 and tested with appliance
IC for microcontrollers (U1)	Tor Microelectronics	SIT8995D	-40℃~85℃, Supply voltage: 3~40V	IEC 62133-2: 2017	Tested with appliance
IC for current and voltage sensing (UB1-UB4)	Hongkang Technology	HY2212-BB3A	Supply voltage:1.5~8V Topr: -40~+85°C	IEC 62133-2: 2017	Tested with appliance
MOSFET (MC1-MC13)/ (MD1-MD13)	Wuxi NCE Power Co., Ltd	CRSS052N08N	VDS: 85V, VGS: ±20V, ID: 120A, T: -55~150°C	IEC 62133-2: 2017	Tested with appliance
Wire for main Circuit(P+/B-)	DONG GUAN SHENG PAI ELECTRIC WIRE&CABLE CO.LTD	3135	14AWG VW-1, 200°C, 600V	IEC 62133-2: 2017	UL E347603 and tested with appliance
Wire for main Circuit(P-)	DONG GUAN SHENG PAI ELECTRIC WIRE&CABLE CO.LTD	3135	8AWG VW-1, 200°C, 600V	IEC 62133-2: 2017	UL E347603 and tested with appliance
Fuse	DONG GUAN ANDU ELECTRONICS CO.LTD	ADS-D175	32V175A	IEC 62133-2: 2017	UL E512028 and tested with appliance

Supplementary information:

¹⁾ Provided evidence ensures the agreed level of compliance. See OD-CB2039.



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IEC 62133-2				
Clause	Requirement + Test		Result - Remark	Verdict

7.2.1	TABLE: Continuous charging at constant voltage (cells)					
Sample no.		Recommended charging voltage Vc (Vdc)	Recommended charging current I_{rec} (A)	OCV before test (Vdc)	Resi	ults

Supplementary information:

- No fire or explosionNo leakageOthers (please explain)

7.3.1	TABLE: Ex	ternal short-circui	t (cell)			N/A
Sample no.		Ambient T (°C)	OCV before test (Vdc)	Resistance of circuit (mΩ)	Maximum case temperature rise ΔT (K)	Results
		Samples charged	at charging te	emperature upp	er limit	
				_		·
		Samples charged	at charging te	emperature low	er limit	
Cunnlaman	ntary inform	otion:				

Supplementary information:

- No fire or explosion
- Others (please explain)



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		IEC 62133-2		
Clause	Requirement + Test		Result - Remark	Verdict

7.3.2	TABLE: External short-circuit (battery)						
Sample no	. Ambient T (°C)	OCV before test (Vdc)	Resistance of circuit (mΩ)	Maximum case temperature rise ΔT (K)	Component single fault condition	Results	
1	22.1	13.671	87.95	No high	No	Р	
2		13.654	88.03	temperature rise, protected at	•	MOS(MD1) shorted	Р
3		13.693 88.18 once	•	MOS(MD2) shorted	Р		
4		13.711	87.94		MOS(MD3) shorted	Р	
5		13.686	87.38		MOS(MD4) shorted	Р	

Supplementary information:

- No fire or explosionOthers (please explain)

7.3.5	TABLE: Cr	ush (cells)			N/A
Sample no.		OCV before test (Vdc)	OCV at removal of crushing force (Vdc)	Maximum force applied to the cell during crush (kN)	Results
		Samples charged a	at charging temperatu	re upper limit	
		Samples charged a	at charging temperatu	re lower limit	
<u> </u>	<u> </u>				
Supplemer	ntary inform	ation:			

- No fire or explosion - Others (please explain)



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		IEC 62133-2		
Clause	Requirement + Test		Result - Remark	Verdict

7.3.6	3.6 TABLE: Over-charging of battery						Р
Constant c	Constant charging current (A) 200					_	
Supply voltage (Vdc):					17.52		_
Sample	no.	OCV before charging (Vdc)	Total char	ging time ute)	Maximum outer case temperature (°C)		esults
1		13.363	12	20	33.5		Р
2		13.379			38.6		Р
3		13.359			32.3		Р
4		13.371			33.4		Р
5		13.406			32.1		Р

Supplementary information:

- No fire or explosion Others (please explain)

7.3.7	TABLE: Forced discharge (cells)					
Sample no.		OCV before application of reverse charge (Vdc)	Measured reverse charge I _t (A)	Lower limit discharge voltage (Vdc)	Resi	ults

Supplementary information:

- No fire or explosionOthers (please explain)



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IEC 62133-2				
Clause	Requirement + Test		Result - Remark	Verdict

7.3.8.1	TABLE: Vibration						
Sample no	0.	OCV before test (Vdc)	OCV after test (Vdc)	Mass before test (g)	Mass after test (g)	Results	
1		13.641	13.640	121000	121000	Р	
2		13.653	13.653	123130	123130	Р	
3		13.644	13.642	123460	123440	Р	

Supplementary information:

- No fire or explosionNo ruptureNo leakageNo ventingOthers (please explain)

7.3.8.2	3.8.2 TABLE: Mechanical shock				Р		
Sample no.		OCV before test (Vdc)	OCV after test (Vdc)	Mass before test (g)	Mass after test (g)	Re	sults
1		13.633	13.633	121430	121430		Р
2		13.641	13.641	121740	121740		Р
3		13.595	13.595	122100	122100		Р

Supplementary information:

- No fire or explosion
- No rupture

- No leakageNo ventingOthers (please explain)



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IEC 62133-2					
Clause	Requirement + Test	Result - Remark	Verdict		

.3.9	TAB	LE: Forced interna	l short circuit (ce	lls)			N/A
Sample no.		Chamber ambient T (°C)	OCV before test (Vdc)	Particle location ¹⁾	Maximum applied pressure (N)	Results	
		Samples ch	arged at chargin	g temperature up	per limit		
		Samples ch	arged at chargin	g temperature lo	wer limit		
uppleme	ntary i	nformation:			·		
Identify o	ne of th	ne following:					

- 1: Nickel particle inserted between positive and negative (active material) coated area.
- 2: Nickel particle inserted between positive aluminium foil and negative active material coated area.
- No fire or explosion
- Others (please explain)

D.2	D.2 TABLE: Internal AC resistance for coin cells					N/A
Sample no.		Ambient T (°C)	Store time (h)	Resistance Rac (Ω)	Re	sults 1)

Supplementary information:

¹⁾ Coin cells with internal resistance less than or equal to 3 Ω , see test result on corresponding tables

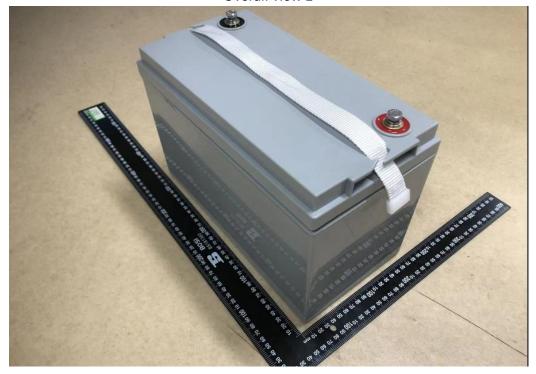


Attachment 1: photo of product

Overall view 1



Overall view 2





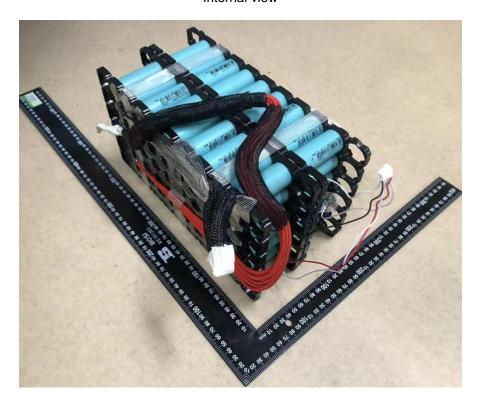
Overall view 3







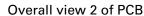
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Overall view 1 of PCB

90 80 70 60 50 40 30 20 10 100 90 80 70 60 50 40 80 70











Appendix No.2: CENELEC Group Modification and National Difference

Clause	Requirement + Test Result - Remark	Verdict	
Annex ZA Normative references to international publications with their corresponding European publications			